

WHAT IS CLAIMED IS:

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1. A method of lithographic printing, which comprises forming an image based on signals of image data directly on printing plate precursor mounted on a plate cylinder of a printing press, thereby preparing a printing plate, and conducting lithographic printing, wherein the formation of image on the printing plate precursor is carried out by an ink jet recording method in which oil-based ink is ejected utilizing an electrostatic field.

2. The method of lithographic printing as claimed in claim 1, wherein said oil-based ink is a dispersion comprising hydrophobic resin particles which are solid at least at ordinary temperature dispersed in a nonaqueous solvent having an electric resistance of at least  $10^9 \Omega \text{cm}$  and a dielectric constant of 3.5 or less.

3. The method of lithographic printing as claimed in claim 1, further comprising using a device for fixing the image on the printing plate precursor.

4. The method of lithographic printing as claimed in claim 1, further comprising using means for removing dust which is present on the surface of the printing plate precursor before and/or during drawing of images on the printing plate precursor.

5. The method of lithographic printing as claimed in claim 1, wherein the rotation of said plate cylinder on which the printing plate precursor is mounted effects the main scanning for drawing images on the printing plate precursor.

6. The method of lithographic printing as claimed in claim 5, wherein said formation of image on the printing plate precursor by the ink jet recording method is carried out using an ink jet recording device equipped with a single or multiple head, and the head is slid in the axis direction of the plate cylinder to accomplish the sub-scanning for drawing images on the printing plate precursor.

7. The method of lithographic printing as claimed in claim 5, wherein said ink jet recording device is equipped with a full line head having the almost same length as the width of the plate cylinder.

8. The method of lithographic printing as claimed in claim 6, wherein said ink jet recording device is further equipped with means for supplying the oil-based ink to the head.

9. The method of lithographic printing as claimed in claim 6, wherein the ink jet recording device is further equipped with a combination of means for supplying the ink to the head and means for recovering the ink from the head to perform the ink circulation.

10. The method of lithographic printing as claimed in claim 7, wherein said ink jet recording device is further equipped with means for supplying the oil-based ink to the head.

11. The method of lithographic printing as claimed in claim 7, wherein the ink jet recording device is further equipped with a combination of means for supplying the ink to the head and means for recovering the ink from the head to perform the ink circulation.

12. The method of lithographic printing as claimed in claim 1, wherein said oil-based ink is stored in an ink tank having means for stirring inside the ink tank.

13. The method of lithographic printing as claimed in claim 12, wherein said ink tank further has means for controlling a temperature of the ink inside the ink tank.

14. The method of lithographic printing as claimed in claim 12 wherein said ink tank, further has means for controlling a concentration of the ink inside the ink tank.

15. The method of lithographic printing as claimed in claim 1, wherein the head in the ink jet recording method is installed so that it is kept close to the plate cylinder at the time when the images are drawn on the printing plate precursor and at other times it is kept away from the plate cylinder, with means for moving the head near or away.

16. The method of lithographic printing as claimed in claim 1, further comprising using means for removing the paper dust generating during the lithographic printing.

17. The method of lithographic printing as claimed in claim 1, further comprising using means for cleaning the head in the ink jet recording method at least at the completion of plate making.